

Date: Wednesday, 13/05/2009 1:37:26 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 47944
 Estimate Number : 13780
 P.O. Number :
 This Issue : 13/05/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : R & D SM/MED FAB
 Previous Run : 45587
 Drawing Name : PANEL
 Part Number : D38911
 Drawing Number : D3891 PROTOTYPE
 Project Number : N/A
 Drawing Revision : PROTO
 Material :
 Due Date : 15/05/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : MF 09-05-13
 Comment : Est Rev:A 09.02.04 new issue EC verified by:JLM

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MLEXS125F6002904 GE PLASTICS LEXAN SHEET



Comment: Qty.: 5.1815 sf(s)/Unit Total: 5.1815 sf(s)
 GE PLASTICS LEXAN SHEET 0.125"

Batch: 11710 B 9-5-14

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3891
 Dwg Rev: PROTO
 Prog Rev: TYPE

B 9-5-14

2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B 9-5-14 **ENGINEERING
APPROVAL**

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

REDESIGN REQ'D 09.05.19
FOR ENGINEERING USE ONLY

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

TO BE SCRAPPED
BY CP

Date: Wednesday, 13/05/2009 1:37:26 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 47944

Part Number: D38911

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



IF 002804

MF
09-05-19

DART AEROSPACE LTD	Work Order: 47944
Description: PANEL	Part Number: D3891-1
Inspection Dwg: D3891-1 Rev: PROTO TYPE	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

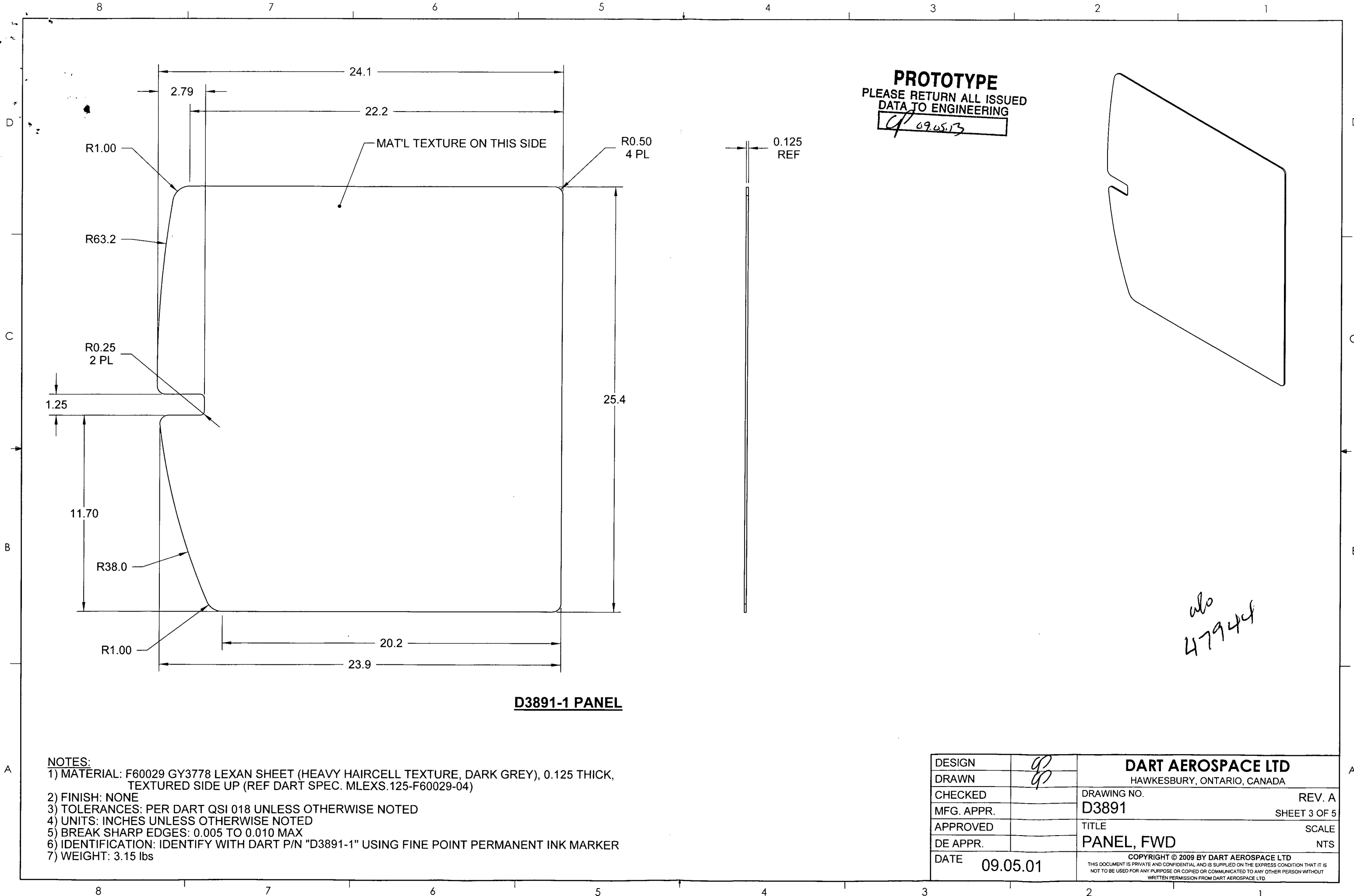
First Article

Prototype

[illegible]

Measured by: <u>JB</u>	Audited by:	Prototype Approval:
Date: <u>9-5-14</u>	Date:	Date:

Rev	Date	Change	Revised by	Approved
A	...	New Issue	KJ/JLM	



D3891-1 PANEL

- NOTES:
- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 3.15 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3891	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		PANEL, FWD	NTS
DATE	09.05.01	COPYRIGHT © 2009 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	